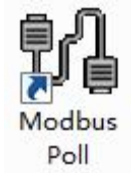


1 需要安装的软件

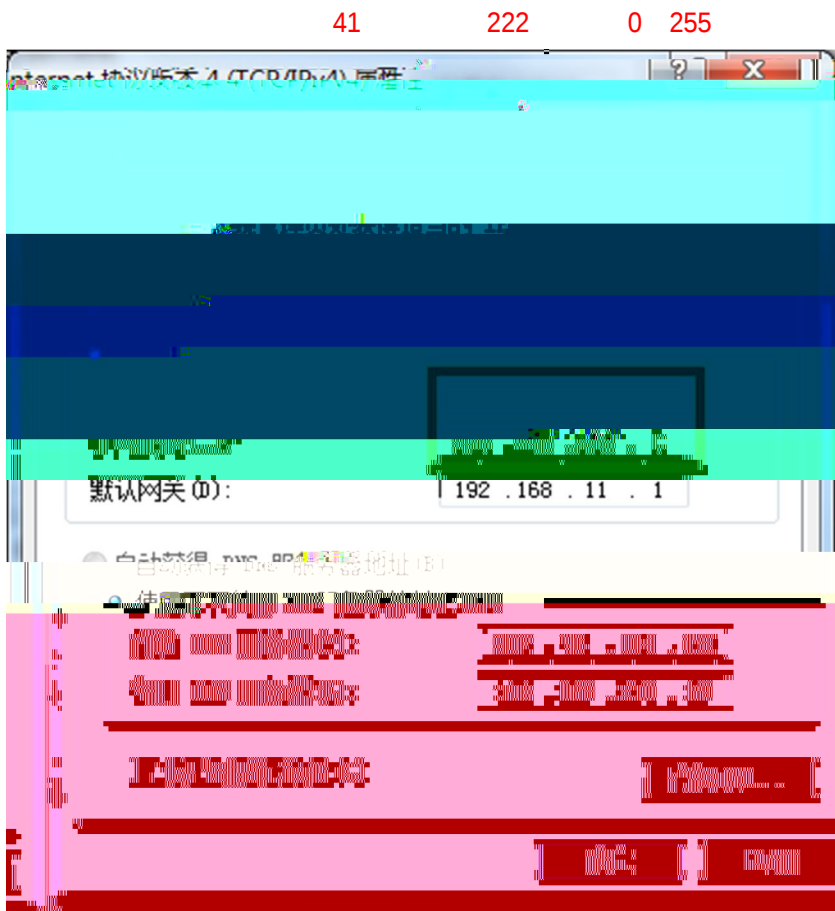
- 1.1
- X_Builder
- XBuiderFor
- 1.2
- VSPE
- 1.3
- Modbus Poll



2 需要用到的程序

- 2.1
- PLC
- MC200-WEN
- \
- \MC200
- PLC
- 2.2
-
- MC200-WEN
- \
- \
-
- 2.3
-
- MC200-WEN
- \
- \MODBUS PULL
- Modbus Pull

3 测试环境设置（电脑本地链接属性设置）



4 测试步骤

- 4.1
- 4.2

WEN

WEN

Ethernet
- 4.3

PLC

1
- 4.4

VSPE

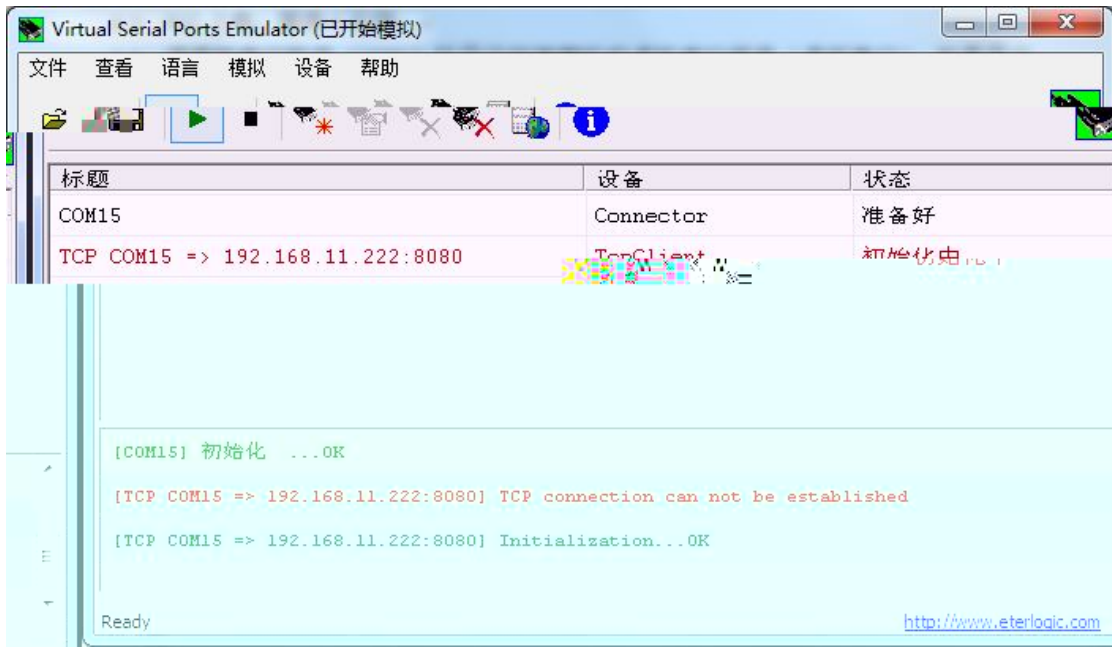
MC200-WEN

\
- OK
- 4.4.1

4.4.2



4.4.1



4.4.2

4.4.1

4.4.2

4.4.3

4.4.4

4.5

4.5.1

4.5.2

PLC

1

6s

4.4.2

Modbus poll

MC200-WEN

\ \MODBUS PULL

"connect..."

4.5.2.1

The screenshot shows the Modbus Poll application window. The 'Connection' menu is open, displaying options: 'Connect...' (F3), 'Disconnect' (F4), 'Auto Connect', and 'Quick Connect' (F5). The main window displays a table of data points. The status bar at the bottom indicates 'Port 1b: 19200-8-E-1'.

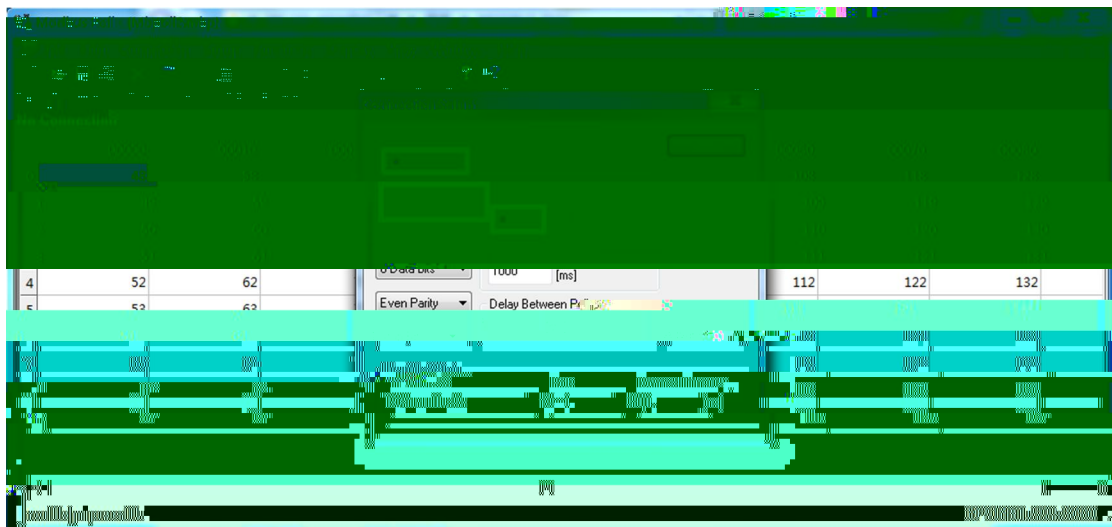
	00020	00030	00040	00050	00060	00070	00080
0	48	58	68	78	88	98	108
1	49	59	69	79	89	99	109
2	50	60	70	80	90	100	110
3	51	61	71	81	91	101	111
4	52	62	72	82	92	102	112
5	53	63	73	83	93	103	113
6	54	64	74	84	94	104	114
7	55	65	75	85	95	105	115
8	56	66	76	86	96	106	116
9	57	67	77	87	97	107	117

4.5.2.1

4.5.3

"OK"

4.5.3.1



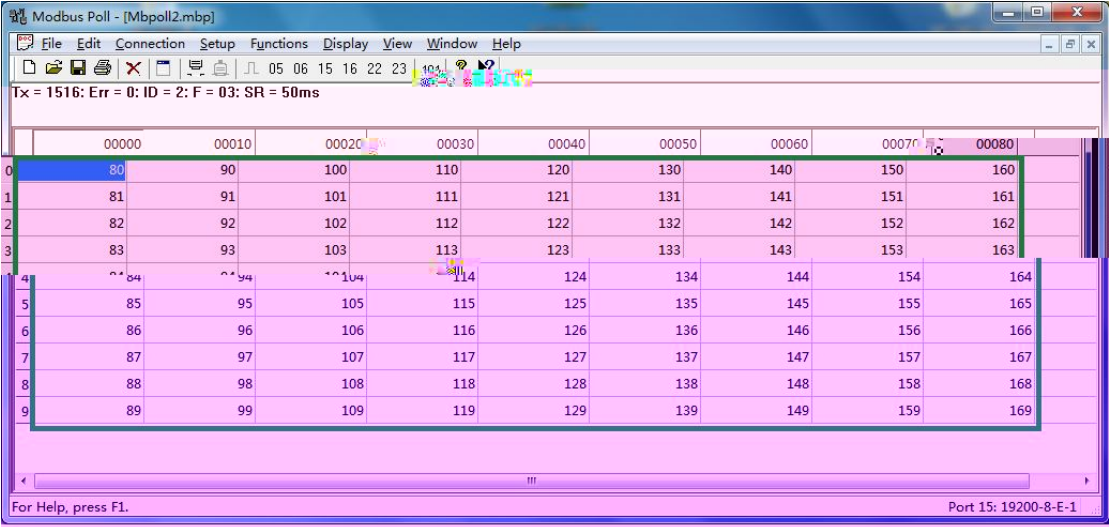
4.5.3.1

4.5.4

PLC

PLC

4.5.4.1



Modbus Poll - [Mbpoll2.mbp]

File Edit Connection Setup Functions Display View Window Help

Tx = 1516: Err = 0: ID = 2: F = 03: SR = 50ms

	00000	00010	00020	00030	00040	00050	00060	00070	00080
0	80	90	100	110	120	130	140	150	160
1	81	91	101	111	121	131	141	151	161
2	82	92	102	112	122	132	142	152	162
3	83	93	103	113	123	133	143	153	163
4	84	94	104	114	124	134	144	154	164
5	85	95	105	115	125	135	145	155	165
6	86	96	106	116	126	136	146	156	166
7	87	97	107	117	127	137	147	157	167
8	88	98	108	118	128	138	148	158	168
9	89	99	109	119	129	139	149	159	169

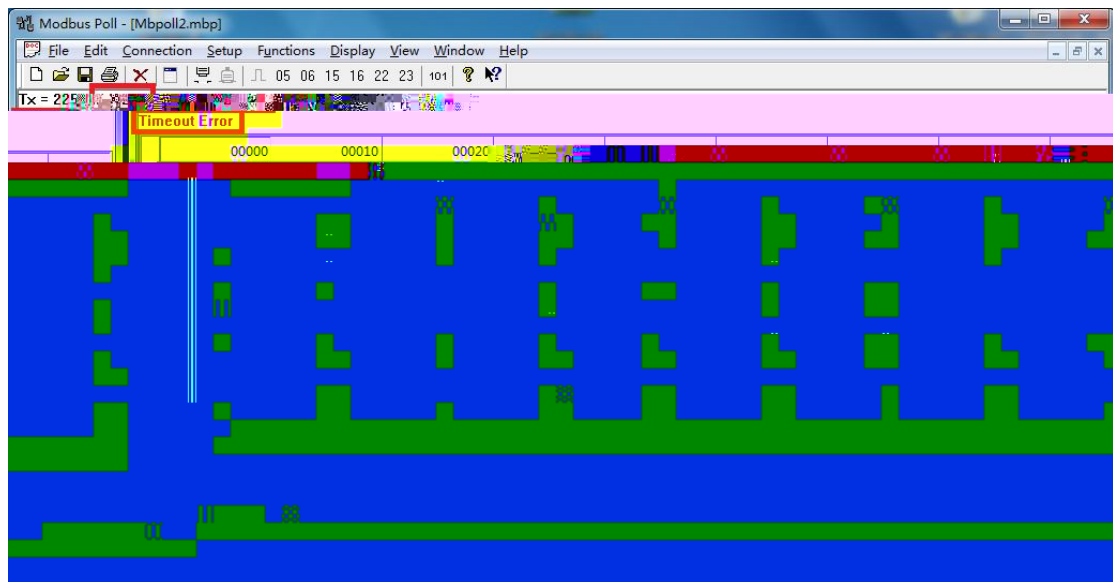
For Help, press F1. Port 15: 19200-8-E-1

4.5.4.1

4.5.5

4.5.5.1

4.4



4.5.5.1

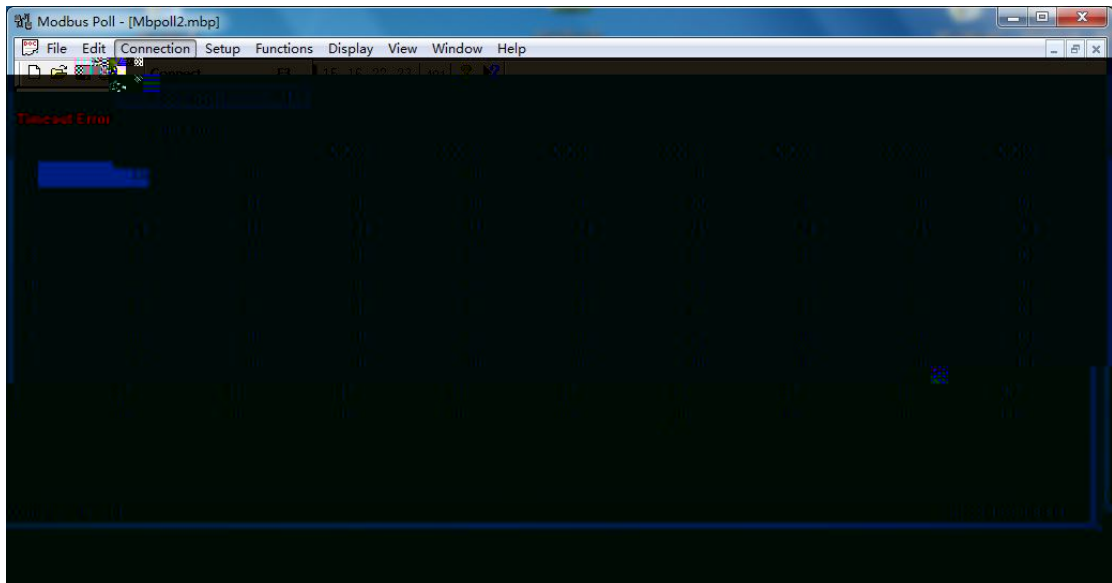
4.5.6

4.5.6.1

"Disconnect"

4.5.2

4.5.4



4.5.6.1